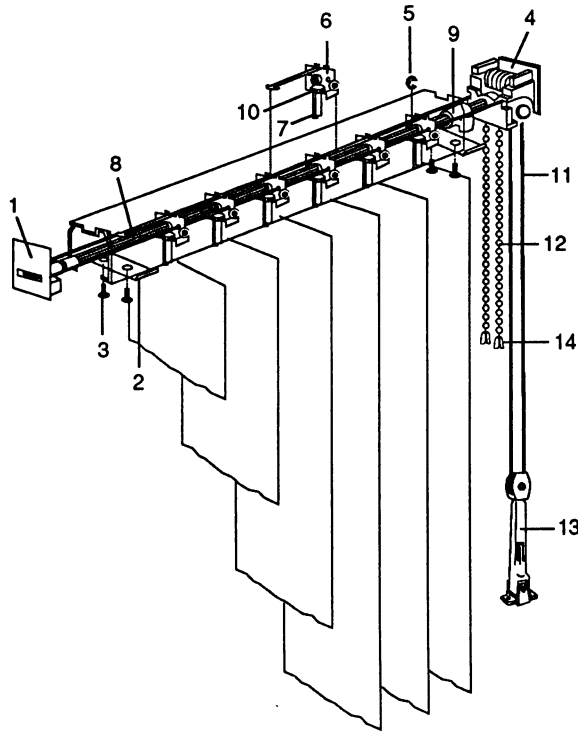
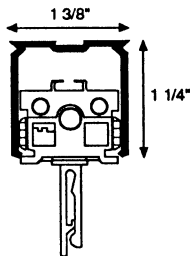


# S-1000

The Speedy Interior S-1000 self-aligning vertical track system provides the advantages of a traversing and rotating blind for standard commercial installations while offering the economy and performance to satisfy your most discriminating vertical blind needs.



- |                      |                    |
|----------------------|--------------------|
| 1. Idle End          | 8. Pinion Rod      |
| 2. Curve Bar         | 9. Spacer          |
| 3. Screws            | 10. Gear Comb      |
| 4. Control End       | 11. Cord #3        |
| 5. "C" Clip, 8 Prong | 12. #6 Steel Chain |
| 6. Carrier Body      | 13. Tension Pulley |
| 7. Hanger/Gear Stem  | 14. Tassel         |



One half scale cutaway view of carrier truck

**MAXIMUM SIZE RECOMMENDATIONS:**  
 Maximum width: 156"  
 Maximum drop: 120"  
 Louver width: 31/2"

**WARRANTY:** Speedy Interior carries a 10 year limited repair or replacement warranty against defects in materials or workmanship.

## SPECIFICATIONS:

**GENERAL:** S-1000 self-aligning, traversing and rotating headrail system is manufactured by Speedy Interior, 3562 Eastham Drive, Culver CA 90230

**STACK:** Available in one way draw (left or right) or center opening.

**TRAVERSING:** Vertical blinds shall traverse left to right, right to left, or center opening. Blinds shall traverse by means of a synthetic traverse cord.

**WHEELS:** Each louver carrier shall traverse on self-lubricating wheels to reduce draw force. No glides or sliders shall be allowed.

**ROTATION:** A #6 nickel plated steel bead chain loop provides 180 degree rotation to each vane simultaneously through a gear system in the control housing. This drives an 8 prong extruded aluminum pinion rod which passes through all the vane carriers providing rotation to each vane through a precision molded rack and pinion gear system. Louvers shall be held in a fixed position until reset.

**CHANNEL:** Headrail channel shall be of anodized aluminum alloy 1 3/8" wide by 1 1/4" high with .036 inch minimum wall thickness or roll-formed steel 1 1/2" wide by 1 1/4" high with .025 inch minimum wall thickness. The headrail will extend the width of the blind. The channel is available in anodized finish and baked enamel ivory and white. Other colors available upon request.

**END CONTROLS:** Each headrail channel shall be equipped with end control housings made of high quality Delrin resin made by Dupont or equivalent. End controls shall be covered to enclose sprockets and rotation rod ends. Control end shall have self-lubricating cord pulley wheels permitting traverse cord to pass through with a minimum draw force and allowing extended cord life and ease of operation.

**CARRIERS:** Each carrier is made of high quality Delrin resin made by Dupont or equivalent. The shaft walls of the carrier are made of reinforced plastic for strength. The vane stem shall be replaceable on site without demounting the track and shall be centered, allowing the track to be reversible. Louvers shall rotate 180 degrees by an 8 prong pinion rod.

**SPACING:** Visually uniform vane spacing is achieved by means of a spacer arm integrally molded with the carrier body and adjustment clips. Normal spacing is a minimum of 3/8" less than the louver width.



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